

FIG. 1

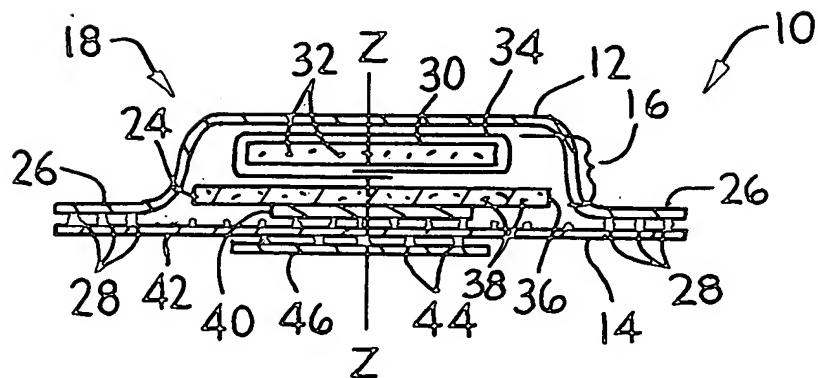


FIG. 2

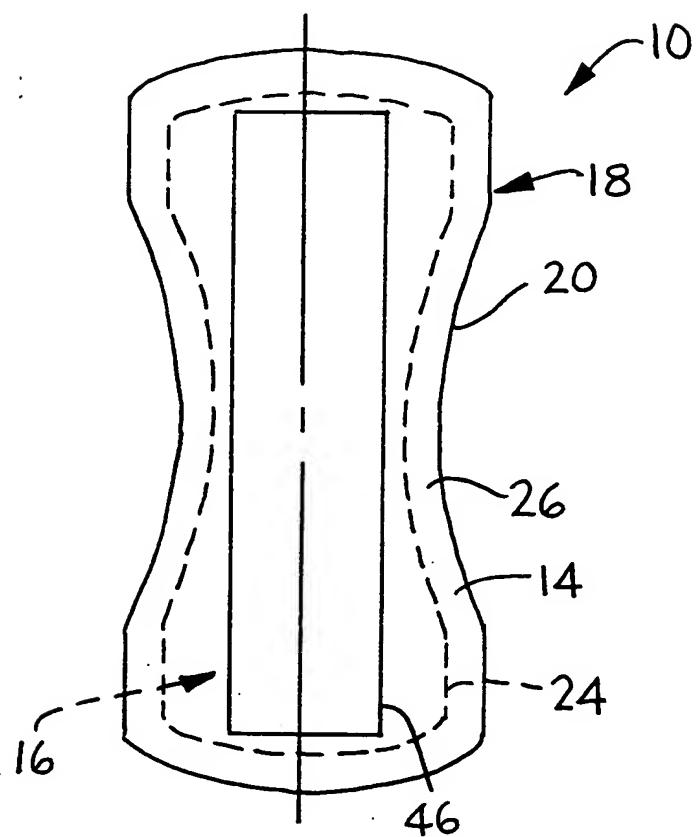


FIG. 3

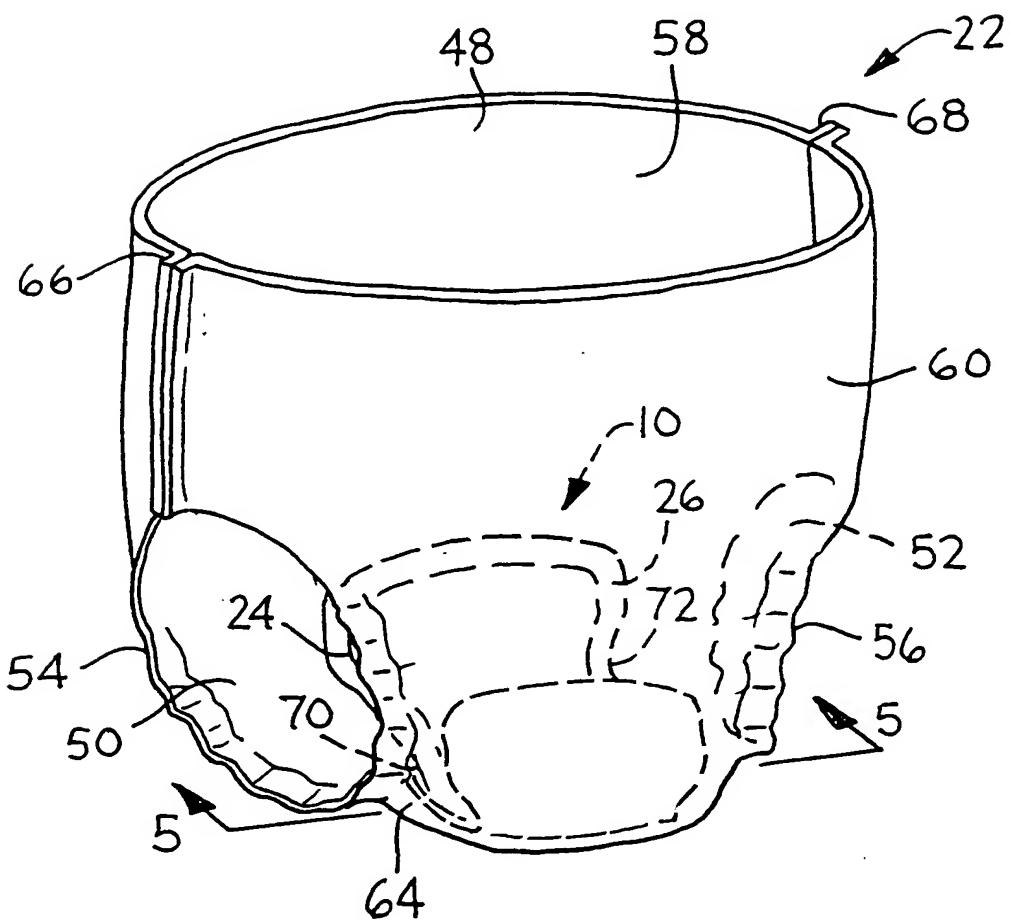


FIG. 4

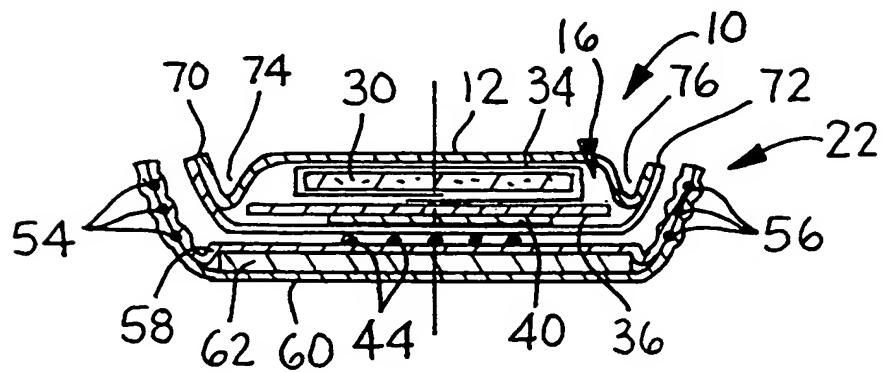


FIG. 5

FORMING AN ABSORBENT ARTICLE HAVING AN ABSORBENT CORE  
AND A PAIR OF FRINGES AND A RELEASABLE PEEL STRIP  
COVERING A GARMENT ADHESIVE

POSITIONING A PRIMARY ABSORBENT UNDERGARMENT  
HAVING A CROTCH PORTION ONTO A WEARER'S BODY

REMOVING SAID PEEL STRIP FROM SAID ABSORBENT ARTICLE

POSITIONING SAID ABSORBENT ARTICLE OVER SAID CROTCH PORTION  
OF SAID PRIMARY ABSORBENT UNDERGARMENT

PRESSING SAID ABSORBENT ARTICLE ONTO SAID PRIMARY  
ABSORBENT UNDERGARMENT TO SECURE SAID GARMENT ADHESIVE  
AND FORM A PAIR OF UPSTANDING SIDE WALLS FROM SAID PAIR OF  
FRINGES AND FORMING A PAIR OF RESERVOIRS ADJACENT TO SAID  
ABSORBENT CORE

POSITIONING SAID PRIMARY ABSORBENT UNDERGARMENT AROUND A  
WEARER'S TORSO WITH SAID PAIR OF UPSTANDING SIDE WALLS  
ALIGNED IN THE WEARER'S GROIN

FIG. 6

FORMING AN ABSORBENT ARTICLE HAVING A PAIR OF FRINGES  
AND A REMOVABLE PEEL STRIP COVERING A GARMENT ADHESIVE

POSITIONING SAID ABSORBENT ARTICLE OVER A CROTCH PORTION OF  
A PRIMARY ABSORBENT UNDERGARMENT

PRESSING SAID ABSORBENT ARTICLE TO SAID PRIMARY ABSORBENT  
UNDERGARMENT TO SECURE SAID GARMENT ADHESIVE AND FORM A  
PAIR OF UPSTANDING SIDE WALLS FROM SAID PAIR OF FRINGES  
AND A PAIR OF RESERVOIRS ADJACENT THERETO

POSITIONING SAID PRIMARY ABSORBENT UNDERGARMENT  
ONTO A WEARER

PULLING SAID PRIMARY ABSORBENT UNDERGARMENT UP  
AROUND A WEARER'S TORSO WITH SAID PAIR OF UPSTANDING  
SIDE WALLS ALIGNED IN THE WEARER'S GROIN

FIG. 7

FORMING AN ABSORBENT ARTICLE HAVING AN ABSORBENT CORE  
AND A PAIR OF FRINGES AND A RELEASABLE PEEL STRIP  
COVERING A GARMENT ADHESIVE

POSITIONING A PRIMARY ABSORBENT UNDERGARMENT HAVING  
A CROTCH PORTION ONTO A WEARER'S BODY

REMOVING SAID PEEL STRIP FROM SAID ABSORBENT ARTICLE

POSITIONING SAID ABSORBENT ARTICLE OVER SAID CROTCH PORTION  
OF SAID PRIMARY ABSORBENT UNDERGARMENT

PRESSING SAID ABSORBENT ARTICLE ONTO SAID PRIMARY ABSORBENT  
UNDERGARMENT TO SECURE SAID GARMENT ADHESIVE AND FORM  
A PAIR OF UPSTANDING SIDE WALLS FORM SAID OF FRINGES  
AND FORMING A PAIR OF RESERVOIRS ADJACENT  
TO SAID ABSORBENT CORE

POSITIONING SAID PRIMARY ABSORBENT UNDERGARMENT  
AROUND A WEARER'S TORSO WITH SAID PAIR OF UPSTANDING  
SIDE WALLS ALIGNED IN THE WEARER'S GROIN

LOWERING SAID PRIMARY ABSORBENT UNDERGARMENT AND  
REMOVING SAID SOILED ABSORBENT ARTICLE

FIG. 8

FORMING AN ABSORBENT ARTICLE HAVING AN ABSORBENT CORE  
AND A PAIR OF FRINGES AND A RELEASABLE PEEL STRIP COVERING  
A GARMENT ADHESIVE

POSITIONING A PRIMARY ABSORBENT UNDERGARMENT HAVING  
A CROTCH PORTION ONTO A WEARER'S BODY

REMOVING SAID PEEL STRIP FROM SAID ABSORBENT ARTICLE

POSITIONING ABSORBENT ARTICLE OVER SAID CROTCH PORTION  
OF SAID PRIMARY ABSORBENT UNDERGARMENT

PRESSING SAID ABSORBENT ARTICLE ONTO SAID PRIMARY ABSORBENT  
UNDERGARMENT TO SECURE SAID GARMENT ADHESIVE AND  
FORM A PAIR OF UPSTANDING SIDE WALLS FROM SAID PAIR OF  
FRINGES AND FORMING A PAIR OF RESERVOIRS ADJACENT TO SAID  
ABSORBENT CORE

POSITIONING SAID PRIMARY ABSORBENT UNDERGARMENT AROUND  
A WEARER'S TORSO WITH SAID PAIR OF UPSTANDING SIDE WALLS  
ALIGNED IN THE WEARER'S GROIN

LOWERING SAID PRIMARY ABSORBENT UNDERGARMENT AND  
REMOVING SAID SOILED ABSORBENT ARTICLE

REMOVING SAID PRIMARY ABSORBENT UNDERGARMENT FROM  
THE WEARER'S TORSO AND DISCARDING

FIG. 9